



## High-speed hole EDM by Sodick

- Improved ease of operation
- Guide set 0.8 mm
- Electrode tube 20 pcs. 0.8 mm
- Splash guard
- Workpiece fixtures

### Technical Specifications

X/Y/Z axis travel (mm)	200 x 300 x 300
W-Axis (Cutting axis in mm)	250
Table dimensions (mm)	250 x 350
Max. workpiece dimensions (mm)	250 x 350 x 300
Max. workpiece weight (kg)	100
Electrode diameter (mm)	0.25 ~ 3.0
Electrode guide to table surface (mm)	50 ~ 300
Machine tool dimensions (W x D x H, mm)	890 x 870 x 2015
Machine tool weight (kg)	550

### Dielectric tank

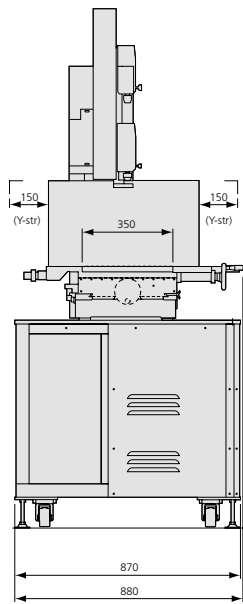
External dimensions (W x D x H, mm)	-
Dielectric fluid	Water
Capacity (l)	20
Filtration method	Replaceable sponge filter

### Options

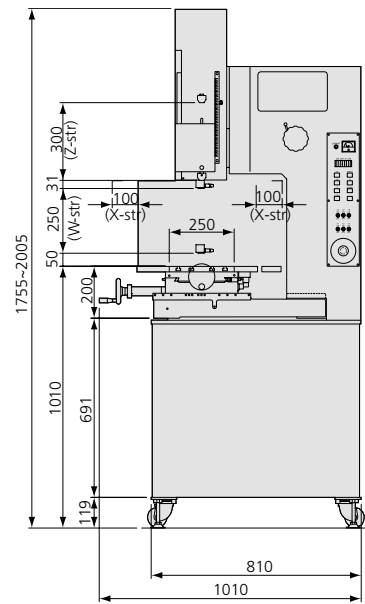
High column spec. (100 / 200mm)
30-amp booster for electrode diameters up to 6.0 mm
Z axis digital
Flush block
Guide sets 0.3 ~ 3.0 mm diameter (in 0.1 mm steps)
Guide sets (long design) 0.3 ~ 3.0 mm diameter (in 0.1 mm steps)
100-litre dielectric tank
Electrode tube 0.3 ~ 3.0 mm diameter (in 0.1 mm steps)



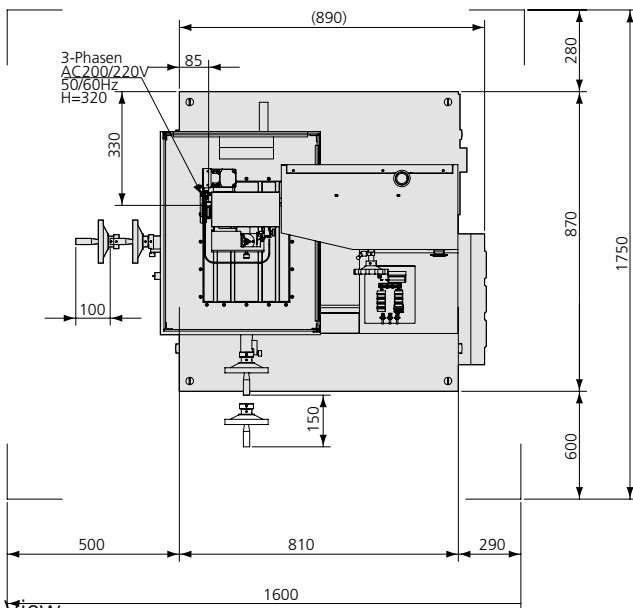
Side View



Front View



Top View



**Sodick**

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